

**ORIENTAL JOURNAL OF CHEMISTRY** 

An International Open Free Access, Peer Reviewed Research Journal

ISSN: 0970-020 X CODEN: OJCHEG 2018, Vol. 34, No.(1): Pg. 75-85

www.orientjchem.org

# The Sorption Capacity of Polymer Sorbents on the Basis of Polyimides with Crown Ethers

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http://dx.doi.org/10.13005/ojc/340108

(Received: August 30, 2017; Accepted: November 01, 2018)

### ABSTRACT

In this work, polymeric sorbents based on polyimides with crown ethers for extraction of metal ions from aqueous environment were determined and investigated. The sorbents were made using various monomers (aromatic acid dianhydrides) and crown ethers. Samples of polymeric sorbents showed high values of the extraction extent of metals ions such as cobalt and cesium, and also good temperature resistance.

Keywords: Polymeric sorbents, Dianhydride aromatic acids, Crown-ethers, Metal ions, Polyimide, Sorption capacity.

#### INTRODUCTION

The presence of metal ions in various wastes, including the wastewater which are byproduct of industrial activities, is topical environmental problem. Unlike organic pollutants, heavy metal ions are not biodegradable and tend to accumulate in living organisms, many of them have toxic and carcinogenic effects. In this connection the problem of disposal of waste containing heavy metals is quite obvious. With the help of membrane filtration technology can remove heavy metal ions with high efficiency, but is inherent in the method problems such as high cost, complexity of the process, contamination of the membrane and the low flow rate limit of its use.

It is known that various natural and synthetic neutral macrocyclic compound are able to bind in solution cations in such a way that the secondare included in the internal cavity of the



This is an Open Access article licensed under a Creative Commons Attribution-NonCommercial-ShareAlike 4.0 International License (https://creativecommons.org/licenses/by-nc-sa/4.0/), which permits unrestricted NonCommercial use, distribution and reproduction in any medium, provided the original work is properly cited. molecule and are held there by intermolecular interactions with several polar groups (ether, amide or ester). It is particularly isolated donor-acceptor interaction in this complex formation. In addition, ion selectivity of such compounds in the complexation process was discovered, which depends not only on the number and nature of the ligand groups, but to a large extent determined by their molecular conformation. Due to this the specific features of individual macrocyclic chelators is able to show a pronounced selectivity for certain ions<sup>1</sup>.

Selective binding of metal ion with crown ether with the formation of supramolecule occurs as a result of the process of molecular recognition. The ability to molecular recognition is determined by interaction energy and conformation<sup>3</sup>. Non-covalent binding may occur selectively and may lead to the formation of the complex or supramolecule, which is characterized by thermodynamic and kinetic stability<sup>2, 4</sup>.

Crown ethers are widely studied and used in various fields of science and industry. Application of crown ethers is determined, above all, by their selective ability to capture the cations of a certain size. The greatest distribution was received by crown-ethers containing as a heteroatom only the oxygen atoms. They are used in technological processes associated with the isolation and purification of salts of alkali and alkaline earth metals, in analytical studies and works related to synthesis, when you need to convert inorganic compounds from the aqueous phase in the organic environment as interphase catalysts. In radiochemistry, crown-ethers help to solve the problem of waste recycling in nuclear industries<sup>5</sup>.

The emergence of polymeric crown ether sorbents is due to the efficiency of their use as ligands for solvent extraction, sorption and chromatographic preconcentration and selective separation of metal ions.

Polymeric crown compounds (polymers with crown links) and grafted to a solid basis of crown-compound, being insoluble, Monomeric analogs are preferable because they're easier to handle and to regenerate. In addition, they are of interest in connection with high selectivity and speed of complex formation. Therefore, the synthesis of new polymeric crown ethers is an important task<sup>6,7</sup>.

Currently known various methods of immobilization of crown ethers<sup>8</sup>.

Due to the formation of chemical bonds between functional groups of crown-compounds and functional groups of the polymer or silica that serve as solid carriers.

Impregnation of a solid porous carrier of the crown-compound.

Coating of inorganic surface of the solid support polymeric crown compounds.

Crown-ether fragments can be embedded in the polymer or be the boundaries of the macromolecular chains. Of special interest are nitrogen-containing heterocyclic compounds with opportunities for further funkcionisati, namely, deamination-esters. These connections can be source objects for creating functional polymeric sorbents capable of removing heavy metals.

The use of polyimides as matrices for the creation of a sorption material is important due to the unique properties of these compounds. Polyimides found application in various engineering fields ranging from microelectronics to high temperature adhesives and high-performance membranes.

Thermo-gravimetric analysis showed good thermal stability of aromatic polyimides. Basically, the polyimides are stable up to 440 °C in an inert atmosphere<sup>9-16</sup>.

#### **EXPERIMENTAL**

The process of obtaining a polymer sorbent on the basis of dianhydrides and crown ethers is a reaction of polycondensation with subsequent temperature imidization. Different dianhydride tetracarboxylic acidswere used as dianhydrides, diamino-dibenzocrown-etherswere used as diamines.

#### Materials and reagents

Pyromellitic anhydride (PMDA), dianhydride 3,3', 4,4' – benzophenontetracarboxylic acid (BPDA), dianhydride 3,3', 4,4' – diphenylacetylene acid (FTFA) dianhydride 1,4-bis(3',4'dicarboxyphenoxy)-benzene (GHDFA) and diamino-dibenzocrown-esters were obtained by us earlier <sup>17,18</sup>. Mass fraction of basic substance was more than 97%. Benzoic acid (BA) and m-cresol were purchased from "Vekton".

#### Preparation of polymeric sorbents

In a three-neck flask with a volume of 250 ml, equipped with a magnetic stirrer, reflux condenser, thermometer, tube for entry of inert gas were placed 90 ml m-cresol, diamine-dibenzen-crown-ether, benzoic acid. The reaction mixture was stirred to dissolve the components. While stirring the calculated amount of dianhydride was added portionwise with the molar ratio of dianhydride to the diamine 1:1. The reaction mixture was kept 4 hours at the temperature of 80 °C, then 20 h at the temperature of 180 °C. At the end of imidization the obtained polymer was washed with ethanol for removal of meta cresol. The wash mixture was filtered and the operation repeated several times to complete washing out of meta-cresol. The resulting polymer was dried under vacuum at the temperature of 100-120°C for 6 h to achieve constant weight.

#### **RESULTS AND DISCUSSION**

The extent of imidization was determined by IR spectroscopy using IR-Fourier spectrometer Vertex 70 with Raman module. Most commonly used absorption bands kidney groups: 1780 cm<sup>-1</sup> (C=O asymmetrical stretching), 1380 cm<sup>-1</sup> (C-N stretching) and 725 cm<sup>-1</sup> (C=O bending). The strongest band at 1720 cm<sup>-1</sup> (C=O symmetrical stretching) also overlaps with the strong band of carboxyl group (C=O) at 1700 cm<sup>-1</sup> polimetakrilates. Some overlapping of the characteristic imide bands at 1780 cm<sup>-1</sup> and 725 cm<sup>-1</sup> possible with the absorption bands of the anhydrides with 1780cm<sup>-1</sup> and 720sm-1, respectively. Band carboxylic acid 1700 cm<sup>-1</sup> (C=O) and 2800-3200 cm<sup>-1</sup> (-OH) and amide bands at 1660 cm<sup>-1</sup> (C=O), 1550 cm<sup>-1</sup> (C-N-H) and 3200 - 3300 cm<sup>-1</sup> (N-H) is usually facing the broad peaks are also useful for qualitative evaluation of the process of imidazole <sup>19</sup>.

To determine the thermal stability without degradation of the built graph in the coordinates temperature – weight, find the first drop of the mass on the graph corresponding to the decomposition of the sample. Temperature resistant without destruction is determined by the intersection of the tangent to the graph of mass change before and after bending. The measurement is carried out using a thermal analyzer TA Instruments SDT Q 600 for the simultaneous DSC/TGA/DTA analysis.

# Evaluation of the degree of extraction and sorption capacity

As a standard sample used solutions with a concentration of the element  $1 \cdot 10^{-3}$  M, prepared from reagent qualification "analytical grade". To determine the extent of extraction of cations a portion of  $0.1000\pm0.0002$  g of the investigated sorption material was placed into the solution with a given concentration of the cation. The resulting mixture was stirred for a certain number of hours to establish equilibrium between the sorbent phase and the aqueous solution containing the designated cation. The residual concentration of the cation in the solution was determined for Co<sup>2+</sup> by atomic emission spectrometer with inductively coupled plasma, and Cs<sup>+</sup> on the mass spectrometer with inductively coupled plasma.

The results were processed by the formulae:

$$S = \frac{C_1 - C_2}{C_1} \cdot 100\%,$$

$$E = \frac{(C_2 - C_1) * V_{solv}}{m_{sorb}}$$

where S isextent of extraction, %; E-sorption capacity, M cations/g sorbent;  $C_1$ -concentration of cation in the initial solution, mol ·L<sup>-1</sup>;  $C_2$ -concentration of cation in solution after sorption, mol · L<sup>-1</sup>;  $m_{sorb}$  - mass of sorbent, g;  $V_{solv}$  - volume of solution, I.

The analysis of concentration of metal ions in solution was performed by atomic emission spectrometer with inductively coupled plasma method (ICP-AES) iCAP 6300 Duo dual plasma review software iTEVA and mass spectrometer with inductively coupled plasma method (ICP-MS) ELAN DRC-e PerkinElmer

The results of the experiment are shown in Tables. 1 and 2. The data obtained confirm the affinity of the ring size of crown ether for cesium ions, since the degree of extraction of ions of cesium in all cases exceeds the degree of extraction of cobalt ions.

Were also tested samples of polymer, differing only by the presence of amine-benzencrown-ether AB-15-s-5 (Table. 2).

In the absence of crown ether at the boundaries of the polymer chain, there is a sharp increase in the extent of extraction of cobalt ions and a decrease in the extent of extraction of cesium ions. The decline of this value was assumed as long as the sorption of cesium ions occurs due to the ring of the crown ether. Increase the degree of extraction of cobalt ions in this case occurs due to their preferential sorption obviously at the expense of van-der-waals forces and physical adsorption, where the crucial role is played by the length of the polymer chain. In the presence of monomer AB-15-to-5 on the ends of the chain growth is significantly reduced, respectively, the sorption of cobalt ions decreases.

We also conducted experiments to assess the impact on the degree of extraction exposure time of sorbents in the studied solution as well as the impact and necessity of constant stirring (Figure. 1, 2)



Fig. 1. the extent of extraction of ions of cobalt and cesiumby sorbent BPDA/DADB-18-crown-6, depending on the exposure time



Fig. 2. the extent of extraction of cesium ions by sorbent AB-15-crown-5/ FTFA/DADFS depending on the exposure time with and without stirring

The data obtained showed that the time factor affects the degree of extraction of ions within 10 hours. Most of the samples showed the achievement of maximum sorption capacity while maintaining in the solution to 7-9 h further increase the time in 2 and more times does not lead to change. Stirring or stationary mode of exposure has little effect on the result of sorption. Upon exposure of samples of sorbents in a solution of no more than one hour stirring almost no effect on the result, although a slight increase in the degree of extraction with stirring compared to the stationary regime is observed upon exposure time of 10 h or more.

## **Thermal properties**

Table. 3 shows the heat resistance, glass transition temperature (Tg) and stability of thermo-oxidative degradation of the polymer sorbents based on polyimides with crown ethers. The TGA graphs of GHDFA/DADB-21-crown-7 are shown on Figure. 3.

Table. 3. Temperature loss of 5% and 10% of the mass of experimental samples of polymer sorbents in an inert atmosphere and in the air



Fig. 3. The TGA draphs of sorbent GHDFA/DADB-21-crown-7 in argon (a) and air(b)

	Tabl	e. 1: The res	ults of s	orption					
Polymeric sorbent	Abbreviated name	Extent	of extrac	ction, %		Sorg M cat	ption capac ions / g sor	sity, bent	
structure		10 h with stirring Co <sup>2+</sup>	10 Cs⁺	o h withou stirring Co₂⁺	tt CS⁺	10 h with stirring Co₂⁺	$\mathbf{C}^{S^{\uparrow}}$	10 h without stir-ring Co <sub>2</sub> +	$\mathbf{C}^{s^{\dagger}}$
	GHDFA/DADB -21-crown-7	16,7	12,4	64	22,6	83,5	0 0 0	500	113
	FTFA/DADB -21-crown-7	16,5 5	19,9	37,5	20,6	82,5	9 <b>9</b> ,5	187,5	103
to-ito-ito-ito-ito-ito-ito-ito-ito-ito-i	AB-15-crown -5/ FTFA/DADFS	26,6	55,6	0 8	42,4	133	278	195	212

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110	129	122	226	232
149,5	147	155	172	150,5
139,7	141,45	133	274,45	264
0	94	39 D	126	145
52	25,8	24,4	45,2	46,4
29,9	29,4	31	34,4	30,1
27,94	28,29	26,6	54,89	52,8
18,6	18,8	6, Z	25,2	59
AB-15-crown -5/GHDFA/ DADFS	PMDA/DADB -18-crown-6	PMDA/DADB -21-crown-7	BPDA /DADB -18-crown-6	BPDA /DADB -21-crown-7

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Polymeric sorbent	Abbreviated name	Extent of ex	traction,	%	Sorpt	tion capac sorbent	sity, M cati	g / suo
structure		10 h with stirring	10 h w stirri	ithout ng	10 h w stirrir	ith Jg	10 h wi stirri	thout ng
		Co <sup>2+</sup> Cs <sup>+</sup>	Co <sup>2+</sup>	$\mathbf{Cs}^{\scriptscriptstyle +}$	$Co^{2+}$	$Cs^{\scriptscriptstyle +}$	$\mathrm{Co}^{2+}$	$\operatorname{CS}^{\scriptscriptstyle +}$
	AB-15-crown-5/ FTFA/DADFS	26,6 55,6	0 8	42,4	133	278	195	212
	FTFA/DADFS	70,8 32,3	66,3	67,1	354	161,5	331,5	335,5

Table. 2: The results of sorption

Polymeric sorbent structure	Td 5/Td 10 air, °C	Td 5/Td 10 argon, °C	Tg, °C
BPDA/DADB-18-crown-6			
+	382/407	405/417	422
BPDA/DADB-21-crown-7			
+	342/361	399/445	357
GHDFA/DADB-18-crown-6			
+200.2	383/410	394/408	425
。 GHDFA/DADB-21-crown-7			
+}0.0.5	352/383	397/410	428
PMDA/DADB-18-crown-6			
$ \overset{++}{}^{+}_{\mathcal{A}} \overset{+}{}^{+}_{\mathcal{A}} \overset{-}{}^{-}_{\mathcal{A}} \overset{-}{}^{-}_{\mathcal{A}} \overset{-}{}^{+}_{\mathcal{A}} \overset{-}_{\mathcal{A}} \overset{-}_{\mathcal{A}} \overset{-}_{\mathcal{A}} \overset{-}_{\mathcal{A}} \overset{-}_{\mathcal{A}} $	385/415	258/389	427
FTFA/DADB-18-crown-6			
	369/392	385/405	377
AB-15-crown-5/GHDFA/DADFS	385/445	378/406	331
Afalord-ofo			
AB-15-crown-5/FTFA/DADFS	359/423	325/351	342

# Table. 3: Temperature loss of 5% and 10% of the mass of experimental samples of polymer sorbents in an inert atmosphere and in the air

On the basis of obtained data it is possible to observe an increase in thermal stability with increasing ring size and accordingly a molecular weight of crown ether. If you compare the polymers with different dianhydride, in an inert atmosphere greatest resistance showed a polymer with pyromellitate dianhydride (PMDA) and diamino-dibenzo-21-crown 7, air dianhydride 3,3-bis-(3,4-dicarboxyphenoxy) phtalic (FTFA).

### CONCLUSIONS

The polymer sorption materials based on polyimide matrix with crown-ethers have high values of thermal resistance, allowing to use the obtained data for the development of technology for industrial sorbents used in high-temperature environments. Also samples of polymer sorbents showed the possibility of selective extraction of metal ions, for example cobalt and cesium. Has been studied by a number of factors affecting the degree of metal ions extraction and the optimal conditions for maximum sorption capacity of the polymer sorbents.

# ACKNOWLEDGEMENT

This recherches was conducted by the financial support of the state represented by the Ministry of Education in the framework of the Agreement on granting a subsidy 14.625.21.0034 October 27, 2015 (the Unique identifier of applied research (project) RFMEFI62514X0034).

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