



Liquid-liquid Extraction of Zinc by 3-methyl-quinoxaline-2-thione from Nitrate Medium

SANAE BAKI SENHAJI* and AHMED ELYAHYAOUJ

Départ. de Chimie, Laboratoire de Radiochimie, Faculté des Sciences,
B.P 1014, Rabat, Morocco

*Corresponding author E-mail: b.senhaji.sanae@gmail.com

<http://dx.doi.org/10.13005/ojc/310339>

(Received: June 25, 2015; Accepted: August 06, 2015)

ABSTRACT

The extraction of zinc with 3-methyl-2 (1H)-quinoxalinethione (\overline{LH}), is investigated in nitrate solution as a function of pH range 2-6, and analytical concentrations of NO_3^- anions (C_{NO_3}) and extractant (C_{LH}). The extraction mechanism with \overline{LH} , is determined on the basis of the variation of the distribution coefficient D with pH, C_{NO_3} and C_{LH} . As a result, the partition equilibrium involves complexing phenomenon, ion-pair formation, and $1H^+$ exchange reaction. The overall extraction constants are $\log K_{01.5} = 5.1$, and $\log K_{11.5} = -0.6$. The extraction complexes are found to be $\overline{Zn(LH_2)_l(NO_3)_{l+2}}$, and $\overline{Zn(L)(LH)_{l-1}(NO_3)}$ with $l = 1$ or 2 . The hydrolysis reaction of Zn(II) is evaluated and it is found that it results in the formation of $Zn(OH)^+$ and $Zn(OH)_{2aq}$ species, at pH > 5.6 . Zinc shows maximum percent extraction (75%) with the pH 4.7 at low organic ligand concentration (0.01M).

Key words: Liquid-liquid Extraction, zinc, 3-methyl-quinoxaline-2-thione, nitrate medium, pH range: 2-6.

INTRODUCTION

Zinc is an important base metal involved in various applications in metallurgical, chemical and textile industries¹⁻⁵. It is mainly recovered from primary sulphide concentrates. A part of zinc is also recovered from different secondary resources such as zinc ash, zinc dross, flue dusts of electric arc

furnace and brass smelting, automobile shredder scrap, rayon industry sludge etc^{7, 37}. Wastewater effluents, solid industrial waste and sewage are considered as the main pathways of zinc to aquatic environment⁹. With rising environmental awareness, the presence of heavy metals, in nature is severely controlled⁶. Although zinc in micro amount is an essential oligo-element for a healthy body, zinc

excess can be harmful, and causes zinc toxicity⁵. Therefore, zinc is listed in dangerous substance, and contamination lists proposed respectively, by European Union Directive and the United States Environmental Protection Agency (USEPA)⁶. The World Health Organisation (WHO) and USEPA recommend respectively, 3.0 and 5.0 mg/L as maximal acceptable concentrations of zinc in drinking water⁶. The effluent standards are set at 2 mg/L, and 2.5 mg/g, respectively for wastewater⁴, and solid waste disposal⁶. Reducing the discharge of this element into surface water becomes crucial operation^{4,7}. For compliance with strict environmental regulation, developing process for the recovery of zinc from leach solutions, spent solution and effluents becomes increasingly important⁸. Several methods are used to achieve this purpose such as chemical precipitation, liquid-liquid extraction, ion exchange, and adsorption. Among these methods, liquid-liquid extraction is the most promising process for the separation and recovery of metals from the complex and low metallic containing solutions, for being one of the most economical and practical processes^{2,9,10}. Some conventional treatment techniques are less efficient, especially when zinc concentration in effluent is relatively low⁴.

The extraction of zinc is often carried out using high molecular weight amines and/or phosphoric, $(RO)_2P(O)_2H$, phosphonic, $(RO)(R)P(O)_2H$, and phosphinic, $(R)_2P(O)_2H$, acid extractants, from sulfuric and chloride acids media^{2,8, 11-19}. The advantage of these mixing systems is due to ability of used reagents to combine complexation phenomenon and ion exchange process.

Recently, there has been an increasing interest in the development of chelating ion exchangers with the amino acid groups to improve the extractability and selectivity of heavy metal ions¹⁹. Among the chelating ligands, quinoxalines have found extensive applications in coordination chemistry due to ease of preparation, and as they can form stable complexes with most transition metal ions^{21, 22, 38-39}.

To remove zinc more efficiently and economically requires more extensive information on the interaction of this element, with various

extractant ligands, and inorganic anions. HNO_3 is suitable for a digestion of concentrated organic samples. The aim of the present study is to examine the extraction of zinc in NO_3^- medium, with 3-methyl-2(1H) quinoxaline-thione which is a bifunctional extractant groups. The advantage of this process is that it can combine complexing phenomena, ion-pair formation and ion exchange reactions.

EXPERIMENTAL

Reagents and synthesis of 3-methyl-2 (1H)-quinoxalinethione

A 0.1 M HNO_3 stock solution of $10^{-3} M Zn(II)$ is obtained by dissolution of known amount of highly pure Zinc Nitrate Hexahydrate [$Zn(NO_3)_2 \cdot 6H_2O$, 99.999 wt%] in adequate volume of nitric acid (HNO_3). A solution of synthesized extractant is prepared with dissolution of 0.011 M of 3-methyl-2 (1H) quinoxaline-thione ($C_9H_8N_2S$) in toluene (C_7H_8). All reagents are of analytical grade and used without further purification.

The synthesized 3-methyl-2 (1H)-quinoxalinethione (\overline{LH}) is well described in literature^{23, 24}. Briefly, the condensation of o-phenylenediamine and ethyl pyruvate in distilled water acidified (by sulphuric acid) for one hour at room temperature, results in the formation of 1: 3-methylquinoxalin-2 (1H), which is purified by recrystallization. Reaction of obtained compound with P_2S_5 in refluxing pyridine for four hours gives 2: 3-methyl-2 (1H)-quinoxalinethione (Rdt : 75%). (Figure 1.).

Procedure

The organic and aqueous solutions were equilibrated in 20 ml separator funnel with an organic/aqueous ratio of 1:1 (5 ml organic solution and 5 ml aqueous solution) which is shaken vigorously for 15 min. Preliminary tests have shown that equilibrium of extraction is reached in less than 5 min. The starting pH of the aqueous phases is adjusted by addition of drops of $LiOH/HClO_4$ or KOH/HNO_3 , and measured before and after extraction test. After equilibration, the separator funnel is left standing for at least 10 min for completing phase separation. The aqueous zinc is then analyzed using Zincon (2-carboxy-2'-hydroxy-

5'-sulfoformazybenzene) spectrophotometry method^{25, 26}. The extraction experiments are carried out in duplicate at room temperature, as a function of pH, and concentrations of nitrate ion and extractant designated thereafter as C_{NO_3} and C_{LH} , respectively. The zinc (II) concentration in the organic phase is obtained by mass balance. The distribution ratio, D , is calculated from the ratio of the equilibrium concentration of Zn(II) in the organic phase to that one in the aqueous phase.

The effect of the initial zinc concentration (C_{Zn}) on the extraction was studied in the range 0.001 M– 0.2 M (Figure 2). It was observed that the LH gives a better extraction for concentrations lower than 10^{-3} M Zn (II).

RESULTS AND DISCUSSION

Effect of equilibrium pH

The variation of $\log D$ versus pH obtained at $C_{NO_3} = 10^{-2}$ M, for various analytical concentrations, C_{LH} , of chelant are given in **Figure 3**. Similar variations with "S" shape are reported for the extraction of zinc and other divalent metals with some acidic extractants²⁷. Distinct pH regions with different slopes characterize the various extracted species, and suggest the change in extraction mechanism.

As observed, extraction mechanism is less dependent on medium acidity for $pH < 3$. This process is ion-pair formation involving protonated amine group²⁰.

For $pH > 3$, the extraction mechanism is typical of ion exchange. As a result, $\log D$ increases with pH to reach a maximum at pH_{max} and then decreases as pH continues to rise. Optimum pH_{max} is found at 4.7, in all explored C_{LH} conditions.

When pH becomes higher than pH_{max} (4.7) the functional groups with strongly acidic cation exchanger "sulphonate -SO₃H" reach its maximum sorption capacity²⁰.

On the other hand the ternary amine in position 4 is protonated and sites of bonding to metal ions are limited in ternary amine in position 2 so the extraction is decreased³⁵.

At pH 5.6 and higher, zinc seems to exhibit a typical hydroxylated species extraction behavior³⁶. Similar trend in removal efficiency with pH is reported on the extraction of Zn(II) and analogous divalent metals with organophosphorus extractants^{12, 27}. The hydrolysis equilibrium can be expressed as:

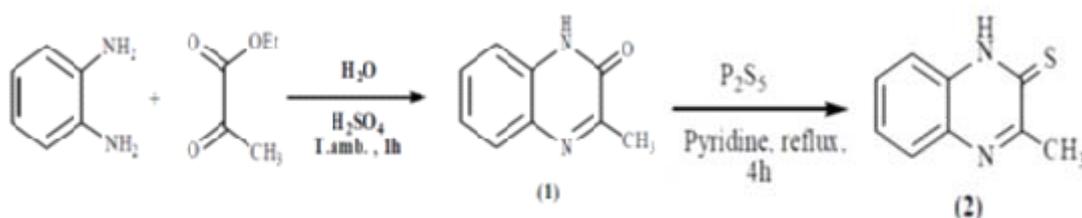


Fig. 1: Reaction of condensation of o-phenylenediamine and 1,2-diketones and sulfidation of the 3-methyl quinoxalin-2-thione (\overline{HL})^{22, 24}

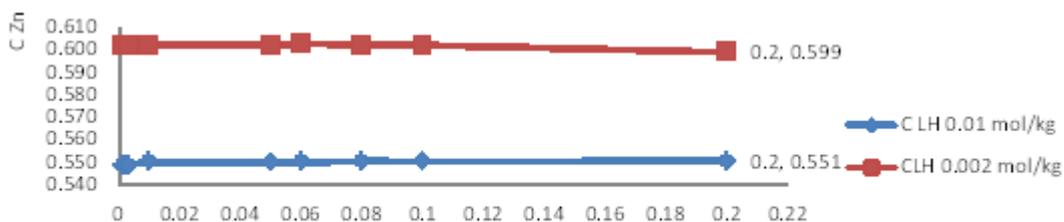


Fig. 2: Variations of $\log D = f(C_{Zn})$ obtained at $C_{NO_3} = 10^{-2}$ M, for analytical extractant (\overline{HL}) concentrations of 0,002 and 0,01M

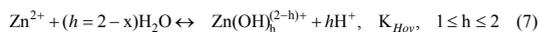
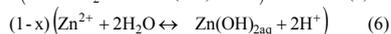
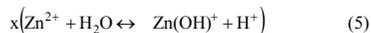
If D_0 designate the particular value of distribution coefficient in the absence of hydrolysis phenomenon, we obtain

$$y = \frac{D_0 - D}{D} = \sum \frac{K_H [H^+]^h}{h} \quad \dots(4)$$

K_H is the apparent hydrolysis equilibrium constant.

The computation of $\log D_0$ is performed on the basis of corresponding linear equation of $\log D = f(\text{pH})$ (Figure 3.), obtained at $C_{LH} = 0.01\text{M}$ and $\text{pH} > 5.6$. **Figure 4** shows that $\log y = f(\text{pH})$ variations are linear with slope (h) varying in the range : 1.3 – 1.4. As a result for pH range: 5.6-6, the both first and second hydrolysis reactions are involved, in these conditions.

Taking into consideration the molar fraction (x) of $\text{Zn}(\text{OH})^+$ specie, the overall hydrolysis equilibrium could be written as



K_{Hov} is the overall hydrolysis constant. Based on the experimental results (Figure 4-2), we obtain $\log K_{Hov} = -6.55$ and $x = 0.61$. This indicates that $\text{Zn}(\text{OH})^+$ and $\text{Zn}(\text{OH})_{2\text{aq}}$ are the hydrolyzed species formed in this case, and their molar fraction are 61% and 39%, respectively.

Effect of extractant concentration

As shown from $\log D = f(\text{pH})$ study, the extraction of Zn(II) with 3-methyl-2 (1H)-

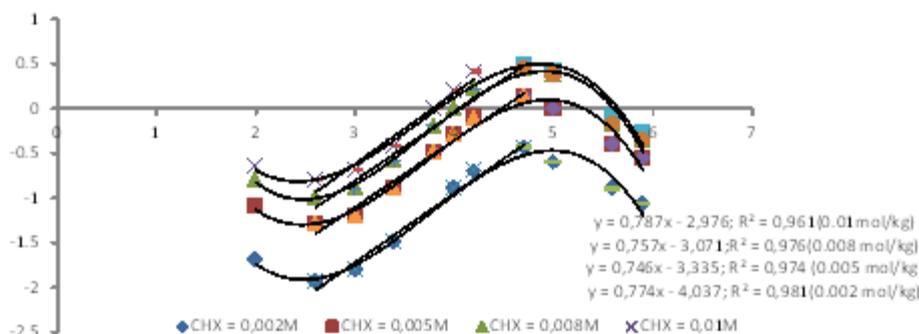


Fig.3: Variations of $\log D = f(\text{pH})$ obtained at $C_{\text{NO}_3} = 10^{-2}\text{M}$, for analytical extractant (\overline{HL}) concentrations of 0,002, 0,005, 0,008 and 0,01M

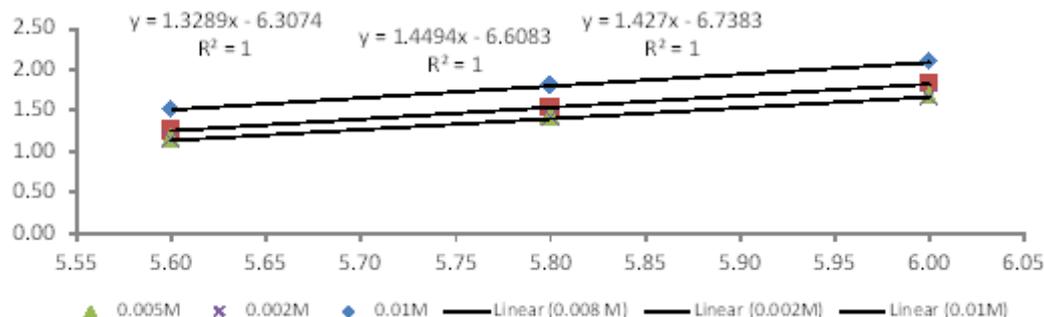


Fig. 4: Variations of $\log (y = \frac{D_0 - D}{D}) = f(\text{pH})$ obtained at $C_{\text{NO}_3} = 10^{-2}\text{M}$, for extractant (\overline{HL}) concentrations of 0,002, 0,006, 0,009 and 0,01M

quinoxalinethione is a complex process involving more than one extraction reaction. In order to have a better understanding of the extraction mechanism, further information is required in this case. For this reason, experimental analysis of the logarithmic variation of D with C_{LH} is undertaken at pH values ranging from 2 to 6.0 (Figure 5). As found, straight lines with slopes close to 1.5 and 1.1 are obtained in the pH ranges of 1.3 – 5.0 and 5.6 – 5.9, respectively. So, the stoichiometry coefficient, $l = \left(\frac{\partial \log D}{\partial \log(C_{LH})} \right)_{pH}$, is not integer as might be expected from theoretical single reaction. Thus, for $pH < 5$ the extraction of zinc in nitrate medium, by 3-methyl-quinoxaline-2-thione, results in a combination of at least two predominant extracted complexes with 1 ($l=1$) and 2 ($l=2$) extractant ligands. While for $pH \leq 5.6$ the 1:1 metal-ligand complex is the prevailing extracted species. Previous studies report that the metal: extractant ligand ratio of 1:1, and 1:2 is obtained for the extraction mechanisms of Zn(II) with amine and/or organophosphorus chelating agents^{15,28}.

Effect of nitrate concentration (C_{NO_3})

The effect of nitrate anion added as $NaNO_3$, is examined in 0.01M nitric acid solution ($pH=2$), for $C_{LH}=0.01M$ and C_{NO_3} ranging from 0.01 to 0.2M. Obtained results are reported in Figure 6.

As it can be observed extraction of zinc by 3-methyl-2 (1H)-quinoxaline-2-thione increases with increasing C_{NO_3} , and reaches a maximum of 97% at $C_{NO_3}=0.07M$. The plots of $\log D=f(\log C_{NO_3})$ (Figure 5) exhibits straight lines with different slopes, indicating that extraction reaction involves the formation of complexes with various Zn(II) : NO_3^- molar ratio, as discussed thereafter.

Extraction reactions of Zn^{2+} with 3-methyl-quinoxaline-2-thione.

It has been reported from previous study that zinc is extracted into chloroform with shift base extractants as both uncharged chelate complexes, and ion-pairs of charged species with a counter anion in aqueous solution²⁷. Taking into account the protonation of amino group at $pH < 3$ ^{20, 30}, and neglecting the complexing effect of NO_3^- ³¹, the

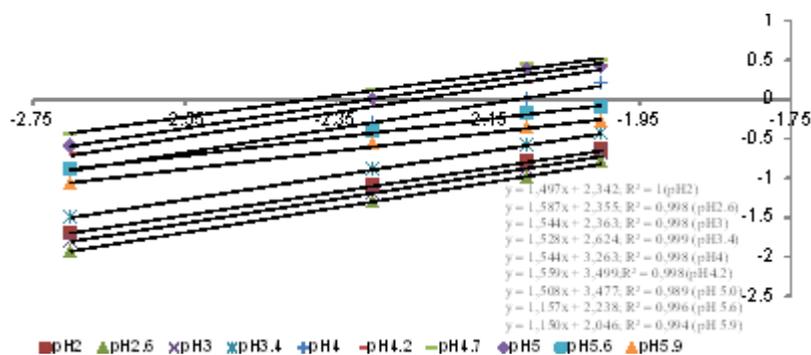


Fig. 5: Variations of $\log D=f(\log(C_{LH}))$ obtained for different pH values, at $C_{NO_3} = 10^{-2}M$

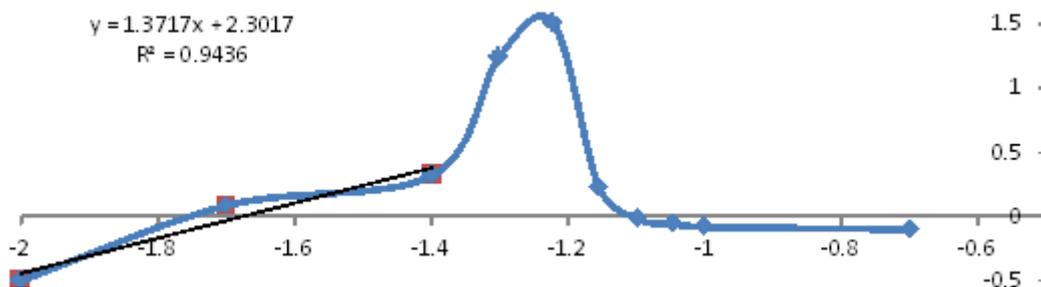
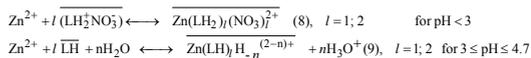


Fig. 6: Variation of $\log D=f(\log(C_{NO_3}))$ obtained at $pH=2$, for $C_{LH}=0.01\text{ mol/kg}$

extraction reaction of the predominant Zn^{2+} specie by 3-methyl-quinoxaline-2-thione symbolized as \overline{LH} in following, combination-pair formation and ionic exchange mechanisms. These reactions are expressed by the general equations



In the above equations, the onlined entities refer to organic phase and $n = 0; 1; 2$; etc. The symbol H_{-n} stands both for hydrogen atoms ($n < 0$) and for OH group ($n > 0$).

The corresponding D expression being

$$D = \frac{[Zn]}{[Zn^{2+}]} \quad (10) \quad \text{With } [Zn] = \frac{[\overline{Zn(LH_2)_l(NO_3)_l^{2+}}]}{[\overline{Zn(LH)_l H_{-n}^{(2-n)+}}]}$$

For ion-pair equilibrium (8), the extraction constant is:

$$K_{0l} = \frac{[\overline{Zn(LH_2)_l(NO_3)_l^{2+}}]}{[Zn^{2+}][\overline{(LH_2^+NO_3^-)}]^l} = \frac{[\overline{Zn(LH_2)_l(NO_3)_l^{2+}}]}{[Zn^{2+}][\overline{LH_2^+}]^l[\overline{NO_3^-}]^l} \quad (11)$$

Equation (10) can be rearranged in the form

$$D = K_{0l} \left[\overline{LH_2^+} \right]^l \left[\overline{NO_3^-} \right]^l \quad (12)$$

Assuming, in first approximation, that $[\overline{Zn(LH_2)_l(NO_3)_l^{2+}}] = C_{LH}$ and $[\overline{NO_3^-}] = C_{NO_3}$ we obtain

$$\log D = \log K_{0l} + l \log C_{HL} + l \log C_{NO_3} \quad (13)$$

For ionic exchange mechanism (9) the extraction constant, K_{nl} is

$$K_{nl} = \frac{[\overline{Zn(LH)_l H_{-n}^{(2-n)+}}] [H^+]^n}{[Zn^{2+}] [\overline{H_2L}]^l} \quad \dots(14)$$

and D is given by:

$$D = \frac{[\overline{Zn(LH)_l H_{-n}^{(2-n)+}}]}{[Zn^{2+}]} = K_{nl} [\overline{H_2L}]^l [H^+]^{-n} \quad \dots(15)$$

Taking into account the approximations given above, $\log D$ can be expressed as:

$$\log D = \log K_{nl} + npH + l \log C_{LH} \quad \dots(16)$$

It appears that the distribution coefficient must be obtained in all cases, according to the general equation:

$$\log A = \log K_{nl} + m \log C_{HNO_3} + npH + l \log C_{HL} \quad \dots(17)$$

Where $m = l$ and $n = 0$ for $pH < 3$, and $m = 0$ and $n = 0$ in the pH range of $3 \leq pH \leq 5.6$.

At given C_{NO_3} and pH, equation (17) can be written as:

$$\log D = \log A + l \log C_{HL} \quad \dots(18)$$

with $\dots(19)$

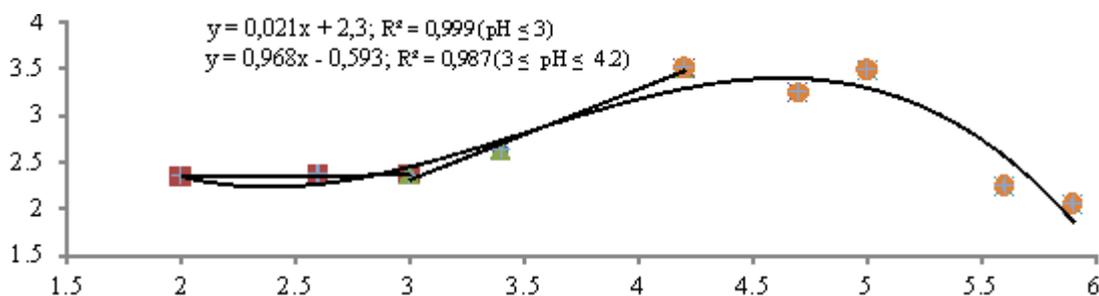


Fig. 7: Variations of $\log A = f(pH)$

Whereas at fixed C_{HL} and pH, the expression of logD becomes

$$\log D = \log B + m \log C_{HNO_3} \quad \dots(20)$$

with $\dots(21)$

The exploitation of the distribution data on the basis of the general extraction equilibrium allows us to define the nature of the extracted complexes formed according to:

$$\frac{\delta \log D}{\delta \log C_{LH}} = l \quad \dots(22)$$

$$\frac{\delta \log D}{\delta \log C_{NO_3}} = m \quad \dots(23)$$

$$\frac{\delta \log D}{\delta pH} = \frac{\delta \log A}{\delta pH} = n \quad \dots(24),$$

From results obtained at $pH=2, \log C_{HL}=-2$, and $C_{NO_3} \leq 0.07M$ (Figure 6), the straight line

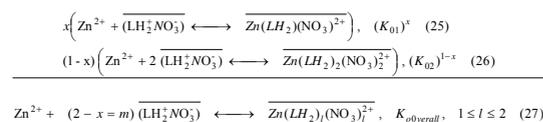
is of a slope $l=1.4$. This result is in

consistent with that of $\log D=f(\log C_{HL})$ (Figure 5.) obtained at $pH \approx 5$, showing $l=1.5$ which is comparable to $m=1.4$. The origin ordinate of obtained straight line which corresponds, in these conditions, to ion-pair mechanism, leads to $\log K_{01.5}=7.42$.

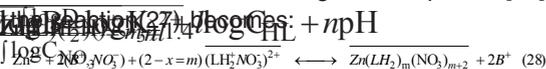
In addition, we have deduced from the experimental data $\log D=f(\log C_{HL})$ (Figure 5), obtained at different pH values the variations of $\log A=f(pH)$ at $C_{NO_3}=10^{-2}M$ (Figure 7). Straight lines having slopes of 0 and 1 are obtained respectively, at $pH < 3$ and $3 \leq pH \leq 4.7$. These results are in agreement with those of Figure 2, indicating that Zn(II) is extracted with 3-methyl-quinoxaline-2-thione, essentially, by ion-pair formation in acidic medium ($pH < 3$), and by $1H^+$ exchange reaction, in low acidic medium ($3 \leq pH \leq 5$). As discussed above, both ion-pair and ionic exchange reactions rise from a combination of at least two predominant reactions with $l = 1$ and 2. The apparent extraction constants, $K_{n1.5}$, could be determined by experiment, taking into account that m value. is of 1.4 and 0, respectively for

$pH < 3$ and $3 \leq pH \leq 5$. These constants are evaluated from intercepts of the $\log A=f(pH)$ straight lines allowing us to obtain $\log K_{01.5} = 5.1$, and $\log K_{11.5} = -0.6$. As found, the $\log D=f(\log C_{NO_3})$ (Figure 5) and $\log A=f(pH)$ (Figure 6) straight lines obtained respectively at $\log C_{NO_3} \leq -1.4$ and $pH \leq 3$ have the same ordinate at the origins, confirming also that $m=1$ and $n=0$, because we have $\log C_{HNO_3} = \log C_{HL} = -2$.

Taking into consideration the molar fraction (x) of extraction mechanism with 1 chelant molecule, the overall partition equilibrium involving ion-pair formation, is summarized by the following reaction:

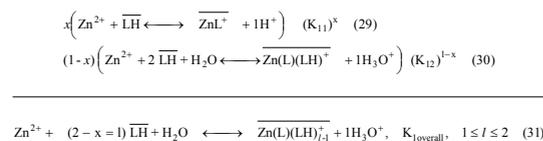


Knowing that the positively charged species could be neutralized by NO_3^- anion, as observed for other similar organic complexes [31],



And B^+ is H^+ or Na^+

While the overall $1H^+$ exchange reaction is expressed as



$$\log K_{1overall} = \log K_{11.5} = x \log K_{11} + (1-x) \log K_{12} \quad (32)$$

The molar fraction (x) can be obtained experimentally according to $l=1.5=2-x$ for $pH \approx 4.7$, in these conditions. Thus, the values of 1:1 Zn- \overline{LH} and 1:2 Zn- $\overline{Zn(LH)_2(NO_3)_2^{2+}}$ extracted species are of 0.5, in all cases. Accordingly, both ion-pair and ion exchange extracted complexes, involve 50% of $\overline{ZnL^+}$ and $\overline{Zn(LH)_2(NO_3)_2^{2+}}$ and, respectively. Similar

complexes with 1:1 or 1:2 divalent metal-schiff base ligand stoichiometry are reported in literature^{29-30, 32-34}.

CONCLUSION

Extraction of zinc from nitrate medium is carried out using 3-methyl-2 (1H)-quinoxalinethione in toluene. The extraction equilibrium of Zn(II) is examined as a function of pH, nitrate and chelate concentrations. The stoichiometry and the stability constants of the extracted Zn²⁺ species is postulated based on slope analysis method. Obtained results show that the extraction reaction involves both ion-

pair formation and 1H⁺ exchange mechanism. The stoichiometry of the prevailing complexes are found to be 1:1 and 1:2 metal-ligand ratios, in all cases. The molar fraction of these complexes is evaluated. It is found that extracted species include 50% of each of identified complexes in all explored conditions. The formation of hydroxylated species is also considered. The formation of Zn(OH)⁺ and Zn(OH)_{2(aq)} is shown to take place for pH > 5.6, their molar fraction are 61% and 39%, respectively. In addition, extraction of zinc by 3-methyl-2 (1H)-quinoxaline-2-thione increases with increasing C_{NO₃}, and reaches a maximum of 97% at C_{NO₃} = 0.07M / pH=2.

REFERENCES

1. M.K. Jhaa, V. Kumar, D. Bagchi, R.J. Singh, J-C. Lee,; *J. Hazard. Mater.* **2007**, 145, 221-226.
2. S.H. Hasan, M. Talat, S. Rai; *Technol.* **2007**, 98, 918-928.
3. JRC-IHCP: Zinc Metal Part I In: Environment, Risk Assessment Report, European Union Final report, European Commission, Joint Research Centre (JRC), Institute for Health and Consumer Protection (IHP), May 2008, Luxembourg: Publications Office of the European Union, (2010).
4. Yamagata, H., Yoshizawa M, Minamiyama M. 2010. Assessment of current status of zinc in wastewater treatment plants to set effluent standards for protecting aquatic organisms in Japan. *Environ. Monit. Assess.* 169 (2010) 67-73.
5. S.A. Khan, Z.U. Din.; *Int. J. Sci. Nat.* **2011**, 2(3), 648- 652.
6. G. Basak, V. Lakshmi, C. Preethy, D. Nilanjana; *J. Environ. Health Sci. Eng.* **2014**, 12(8), 1-2.
7. FME.: Discharge of zinc, copper and lead to water and soil, Environmental Research of the federal Ministry of the environment, Nature Conservation and Nuclear Safety, Research report 20/02, Germany(2005), pp 202-242.
8. H. L. Kwan, W.S. Geoff, E.K. Sandra; *Hydrometallurgy.* **2014**, 142, 108-115.
9. S.K. Sahu, V.K. Verma, D. Bagchi, V. Kumar, B.D. Pandey; *Indian. J. Chem. Technol.* **2008**, 15, 397-402.
10. M. El Moujabber, L. Mandi, G. Trisorio-Liuzzi, I. Martín, A. Rabi, R. Rodríguez; Technological perspectives for rational use of water resources in the Mediterranean region. Bari. CIHEAM. Options Méditerranéennes: Série A. Séminaires Méditerranéens; N. 88 (2009) 187-198.
11. S. Amer, J.M. Figueiredo, A. Luis; *Hydrometallurgy.* **1995**, 37(3), 323-337.
12. D.D. Pereira, S.D. Ferreira Rocha, M.B. Mansur; *Sep. Purif. Technol.* **2006**, 53(1) 1-8.
13. Q. Jia, J. Wu, T-T. Li, W-H. Zhou; *Chinese J. Anal. Chem.* **2008**, 36(5), 619-622.
14. S.N. Patkar, M.T. Saeed, Z.H. Rizvi, J. Ahmad, M.Y. Shaheen; *J. Pak. Inst. Chem. Eng.* **2009**, XXXVII, 1-13.
15. S., X. Tong, Z. Naizhong, Q. Jia, W. Zhou, W. Liao,; *Hydrometallurgy.* **2009**, 100, 15-19.
16. N. Song, S. Tong, W. Liu, Q. Jia, W. ., Zhoua, W. Liaob; *J. Chem. Technol. Biotechnol.* **2009**, 84, 1798-1802.
17. L. Huai-zhong, C. Li-yuan, Q. Wen-qing, T. Shuang-hua; *J. Cent. South Univ. Technol.* **2010**, 17, 760-764.
18. M. Tian, F. Mu, Q. Jia, X. Quan, W. Liao; *J. Chem. Eng. Data.* **2011**, 56, 2225-2229.
19. M. Shamsi, E. Farahbakhsh; Recovery of zinc

- from effluent of plants and mines, 2nd Intl' Conference on Advances in Engineering Sciences and Applied Mathematics (ICAESAM'2014) May 4-5, Istanbul (Turkey) (2014).
20. D. browski, Z. Hubicki, P. Podko, E. Robens; *Chemosphere*. **2004**, 56, 91-106
21. Sebastian, M.: Transition metal complexes of quinoxaline based Schiff base ligands: Synthesis, characterization and catalytic activity study. PhD, Faculty of Science, Cochin University of Science and Technology, Kochi, Kerala, India. (2010)
22. N. ShubhangiKotkar, D. HarjeetJuneja; *E-J. Chem.* **2013**, 2013, 1-5.
23. Cheeseman, G. W. H., Cookson, R. F.: Condensed pyrazines. In: Cheeseman, A., Taylor, E.C. (eds.). *The chemistry of heterocyclic compounds*. 35. John Wiley & Sons, Inc., New Jersey (1979)
24. Brown, D.: J. Primary Syntheses. In *Quinoxalines: Supplement II, Volume 61*, John Wiley & Sons, Inc., Hoboken, New Jersey (2004)
25. ASTM D 1691-84: Zinc in Water, Test Method A. Standard Methods for the Examination of Water and Wastewater (Standard Methods), APHA. Method 3500-Zn B - 1997. 22. US EPA (2012).
26. Method 8009, Zincon Method for Zinc. In: *Hach Handbook of Water Analysis*, pp.2-231. Hach Company, Loveland (1979)
27. Baba, A. A., Adekola, F. A.: Extraction of Zinc (II) by Triphenylphosphite (TPP) in Hydrochloric acid: kinetics and mechanism. *Int. J. Phys. Sci.* 3(4) (2008) 104-111.
28. N. Hirayama, N. Ichitani, K. Kubono, Y. Matsuoka, H. Kokusen, T. Honjo; *Talanta*. **1997**, 44(0997) 2019-2025.
29. R. Laus, A. dos Anjos, R. E. H. M. Osório, B. A. M. Neves, C. M. Laranjeira, V. T. de Fávère; *Pak. J. Anal. Environ. Chem.* 2008, 9(2) 58 - 63.
30. B. Carla, B. Antonio, G. Claudia, G. Paola, M. Palma, V. Barbara; *Dalton Trans.* **2013**, 42, 12130-12138.
31. Sillen, L.G., Martell, A. E., Bjerrum, J.: Stability constants of metal-ion complexes. *Chem. Soc. 17. RSC, London* (1964).
32. M.S. Lee, S. Nam,; *J. Korean Chem. Soc.* **2009**, 30, 7.
33. A.A. Baba, F. A Adekola; *Journal of King Saud University- Science*. **2013**, 25, 297-305.
34. A. M. Wilson, J. B. Phillip, A. T. Peter, R. T. Jennifer, A. G. Richard, Jason, B. L.; *Chem. Soc. Rev.* **2014**, 43, 123-134.
35. R. Laus, A. R. dos Anjos, E. H. M. B. Osório, A. Neves; *Pak. J. Anal. Environ. Chem.* **2008**, 59(9), 2.
36. T.W.J. Albrecht, J. Addai-Mensah, D. Fornasiero; Effect of pH, concentration and temperature on copper and zinc hydroxide formation/precipitation in solution. *Chemeca 2011: Engineering a Better World: Sydney Hilton Hotel, NSW, Australia*, 18-21 September **2011**.
37. D. BENOUALI, S. KHERICI, M. BELABBASSI; *Orient. J. Chem.* **2014**, 30(2), 515-519.
38. K. KARIMNEZHAD, A. MOGHIMI; *Orient. J. Chem.* **2014**, 30(1), 95-103.
39. D. VILLEMEN, M. A. DIDI; *Orient. J. Chem.* **2013**, 29(4), 1267-1284.