



Eggshell as a Green Catalyst in Water for the Easy and Very Effective Synthesis of Thioamide Derivatives

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ABSTRACT

The Preparation of thioamide derivatives in aqueous media at 100°C has been accomplished in a straightforward, easy, and very effective manner. Using recyclable catalyst Eggshell Powder in a single vessel, a reaction that involves multiple components, including secondary amines, substituted aldehydes, and Sulphur powder, produced a total of nine compounds, demonstrating the method's wide substrate range. Water provides good to exceptional product yields, is easy to use, eggshell powder is a non-toxic catalyst, and water is a green solvent ease of operation, environmental friendliness, and simple product isolation are the key characteristics of the current methodology. A crucial component of green synthesis, catalytic activity, was not significantly reduced throughout the recovery and several reuses of the utilized catalyst.

Keywords: Eggshell powder, Secondary amines, Multicomponent reaction, Eco-friendliness, Green synthesis.

INTRODUCTION

The demand for ecologically friendly settings, green paths, cheap cost, and rapid reaction times in organic chemical synthesis is increasing. As a result, it is better to use natural or bio-derived biodegradable catalysts¹. Because of the higher toxicity and cost-effectiveness of organic compounds, it is critical to reuse and recycle all chemicals and catalysts as much as possible for a brighter and more sustainable future. Given the challenges of the future and the hazard level of harmful chemicals, researchers are designing catalysts or chemical

intermediates with more sustainable and eco-friendly alternatives². The catalyst's important job is to increase the reaction rate without changing the thermodynamic equilibrium of a specific reaction³⁻⁴. As a result, the current requirement to create an alternative catalyst system for an eco-friendly environment that is safer for humans and has a lower toxicity level⁵⁻⁶. The two most common types of catalyst systems are homogeneous and heterogeneous. At the same time, We shall be concentrating on heterogeneous catalysis and its applications in this review. environmentally benign and organically sourced eggshell powder⁷⁻⁸ or



calcined eggshell⁹. Homogeneous catalysis is well known in synthetic organic chemistry, although it has a few drawbacks, including difficulty separating soluble complexes from the reaction mixture, non-recyclability, the likelihood of complex breakdown, decreased catalytic activity, and so on¹⁰⁻¹¹.

Thioamides are a category in which the presence of a sulphur atom is attached to a carbonyl group for the purpose of distinguishing organic molecules from other ones. They are analogues of amides, with the oxygen atom replaced by sulfur¹². Thioamides are important intermediates in the synthesis of a variety of pharmaceuticals and agrochemicals, and they are also essential in material science¹³.

The use of thioamides in natural and manufactured compounds has several benefits because of the subtle but dramatic changes in amide interactions that result from changing only one atom. Thioamides are often used as chemical synthesis intermediates because of their higher reactivity to both nucleophiles and electrophiles than their amide cousins, which is ascribed to a weaker carbonyl link. Their usefulness in a variety of chemical situations is further increased by the fact that thioamides exhibit a higher affinity for particular metals than amides¹⁴.

Thioamides have an important role in both chemical and biological systems. They are essential components of many therapeutic substances and act as building blocks for the synthesis of pharmacologically active molecules¹⁵. These compounds, which include nitrogen and sulphur heterocycles, are critical for generating effective anticancer therapies and enzyme inhibitors¹⁶.

Thioamides are chemical cousins of a common protein component that has received extensive scientific research. They are significant because they contribute to the production of various FDA-approved medications, such as those for thyroid disorders and tuberculosis. Scientists also employ them to create other types of compounds and change peptides.¹⁷

The traditional procedures for synthesising thioamides frequently involve extreme conditions, such as high temperatures and the use of hazardous chemicals, which can be harmful to the environment¹⁸.

In recent years, the emphasis has switched to building more sustainable and efficient synthetic pathways that reduce environmental damage. One such advancement is the production of thioamide derivatives with a heterocyclic secondary amine, such as morpholine/piperidine/pyrrolidine. This approach takes use of the nucleophilic substitution reaction, in which morpholine/piperidine/pyrrolidine functions as a nucleophile, enabling the conversion of carbonyl compounds into thioamides.

The process is noted by its simplicity, great efficiency, and lack of complicated catalysts and solvents. It marks a substantial advance in green chemistry, offering a viable and environmentally acceptable method of thioamide production. This approach not only adheres to the principles of atom economy, but it also provides a varied pathway to a wide range of thioamide derivatives, which are useful in a variety of chemical industries.

Consequently, the present study has determined that it is worthwhile to synthesise some Thioamide derivatives using morpholine/piperidine/pyrrolidine.

MATERIALS AND METHODS

They are all prevalent solvents and reagents received from vendors and were not subjected to additional purification. The preparation of eggshell powder followed earlier reports in the literature. The process of thin-layer chromatography (TLC) employing plates made of silica gel were utilized in order to track a reaction's growth, and the "Digital Analab Scientific Instrument" was used to record the melting points. The "Alpha II Bruker spectrophotometer" was used to measure the FT-IR spectra. A "Bruker Advance Neo 500 MHz spectrometer" was used to record ¹HNMR and ¹³CNMR spectra in CDCl₃. Using a "Waters Q-ToF Micro LC-MS spectrometer," mass spectra were acquired.

EXPERIMENTAL

Catalysts preparation

The waste eggshell powder catalyst was prepared in accordance with the procedure that was previously reported¹⁹. Household waste eggshells are collected, and the inner membrane is manually

removed. The shells are then rinsed with scalding water. After boiling, dry the material and pulverise it in a mortar and pestle. After the powder has formed, dry it at 150°C for 4 hours. The basic powder material that was obtained was depicted as eggshell powder.

Synthesis Methods for Thioamide Derivatives

In a 25 mL round bottom flask Substituted aldehyde (2.0 mmol), morpholine (4.0 mmol), sulfur (6.0 mmol) were taken, then 10 mL water was mixed in it and stirred for a few seconds and then 20 mol Eggshell Powder was added as a catalyst. The reacting components were refluxed under stirring at 100°C, and Thin-layer chromatography was employed should keep monitoring on the reaction. In consideration of the results of the reaction, the solid was observed in a flask, after that, the bulk of the reaction mass was put in a mixture of water with ice. Under continuous stirring, A filtration process was used to gather the material. and drying. Later on, the product underwent a process of purification that involved recrystallization with hot ethanol.

Spectral data

4A) morpholino(phenyl)methanethione

IR ν_{\max} cm^{-1} : 1475.11, 1284.03, 1104.92, 1020.41, 752.68, 655.89. ^1H NMR (500MHz, CDCl_3): δ 7.32-7.38(3H,m), 7.26-7.28(2H,t), 4.43-4.45(2H,t), 3.87-3.89(2H,t), 3.63-3.65(2H,t), 3.58-3.60(2H,t). ^{13}C NMR (500MHz, CDCl_3): 201.08, 142.50, 128.87, 125.89, 77.29, 77.03, 76.78, 66.75, 66.53, 52.51, 49.55. Mass (m/z): 208.27.

4B) (1H-indol-3-yl) (morpholino)methanethione

IR ν_{\max} cm^{-1} : 3098.72, 1624.46, 1510.47, 1436.19, 1235.00, 1121.38, 751. ^1H NMR (500MHz, CDCl_3): δ 12.12(1H,s), 9.94(4H,s), 8.28(1H,s), 7.51(1H,s), 7.51-7.52(2H,t), 7.20-7.28(2H,t), 3.33(1H,s), 2.50-2.51(2H,t). ^{13}C NMR (500MHz, CDCl_3): 184.82, 138.30, 136.93, 124.00, 123.33, 121.99, 120.69, 118.05, 112.29, 39.92, 39.67, 39.42, 38.91. Mass (m/z): 247.32.

4C) (4-chlorophenyl) (morpholino)methanethione

IR ν_{\max} cm^{-1} : 1478.51, 1287.19, 1103.71, 811.48, 719.05. ^1H NMR (500MHz, CDCl_3): δ 7.32-7.35(2H,t), 7.22-7.24(2H,t), 4.40-4.42(2H,t), 3.87-3.98(2H,t), 3.63-3.65(2H,t), 3.58-3.60(2H,t). ^{13}C NMR (500MHz, CDCl_3): 199.62, 140.77, 134.96, 128.79, 127.42, 77.30, 76.79, 66.68, 66.49, 52.60, 49.61. Mass (m/z): 242.14.

4D) phenyl(piperidin-1-yl) methanethione

IR ν_{\max} cm^{-1} : 1477.87, 1431.12, 1285.17, 1002.26, 852.25, 686.43. ^1H NMR (500MHz, CDCl_3): δ 7.28-7.35(3H,m), 7.24-7.27(2H,t), 4.34-4.36(2H,t), 3.49-3.52(2H,t), 1.79-1.84(2H,t), 1.72-1.73(2H,t), 1.53-1.58(2H,t). ^{13}C NMR (500MHz, CDCl_3): 199.59, 143.41, 128.38, 125.42, 77.30, 76.80, 53.15, 50.59, 26.87, 25.48, 24.15. Mass (m/z): 194.32.

4E) (1H-indol-3-yl) (piperidin-1-yl) methanethione

IR ν_{\max} cm^{-1} : 3098.72, 1537.44, 1263.65, 1069.14, 802.20, 710.00. ^1H NMR (500MHz, CDCl_3): δ 10.07(1H,s), 8.32-8.89(4H,m), 7.85(1H,s), 3.87-3.89(4H,t), 3.63-3.64(4H,t), 3.58-3.60(2H,t). ^{13}C NMR (500MHz, CDCl_3): 185.19, 136.68, 135.31, 124.46, 123.08, 122.00, 121.12, 119.77, 114.21, 113.111.53, 77.27, 77.02, 76.77. Mass (m/z): 245.35.

4F) (4-bromophenyl) (piperidin-1-yl) methanethione

IR ν_{\max} cm^{-1} : 1526.47, 1418.96, 1344.45, 816.04. ^1H NMR (500MHz, CDCl_3): δ 7.46-7.49(2H,t), 7.13-7.26(2H,t), 4.31-4.34(2H,t), 3.49-3.52(2H,t), 1.80-1.83(2H,t), 1.72-1.77(2H,t), 1.54-1.59(2H,t). ^{13}C NMR (500MHz, CDCl_3): 198.18, 142.17, 131.59, 127.20, 122.48, 77.28, 76.78, 53.24, 50.66, 26.89, 25.45, 24.11. Mass (m/z): 285.18.

4G) phenyl(pyrrolidin-1-yl) methanethione

IR ν_{\max} cm^{-1} : 1629.71, 1432, 1237.34, 1125.10, 872.79, 751.28, 635.24. ^1H NMR (500MHz, CDCl_3): δ 7.26-7.37(5H,m), 3.96-3.99(2H,t), 3.45-3.48(2H,t), 2.05-2.11(2H,t), 1.55-1.99(2H,t). ^{13}C NMR (500MHz, CDCl_3): 197.36, 144.03, 128.70, 128.30, 125.64, 77.29, 77.03, 76.78, 53.76, 53.39, 26.49. Mass (m/z): 192.22.

4H) (1H-indol-3-yl) (pyrrolidin-1-yl) methanethione

IR ν_{\max} cm^{-1} : 3098.72, 1537.44, 1441.75, 1380.49, 869.61, 732.23. ^1H NMR (500MHz, CDCl_3): δ 10.01(1H,s), 9.12(1H,s), 7.38-7.42(2H,t), 7.29-7.32(2H,t), 4.05-4.08(2H,t), 2.06-2.12(2H,t), 1.92-1.97(4H,t). ^{13}C NMR (500MHz, CDCl_3): 190.60, 135.60, 122.81, 120.97, 111.64, 77.27, 77.02, 76.77, 53.78, 53.69, 26.47, 24.75. Mass (m/z): 231.45.

4I) (3,4-dihydroxyphenyl) (pyrrolidin-1-yl) methanethione

IR ν_{\max} cm^{-1} : 1440.64, 1258.53, 760.51, 699.11. ^1H NMR (500MHz, CDCl_3): δ 9.66(1H,s), 8.29(1H,s), 7.16-7.35(2H,t), 6.96-6.98(2H,t), 6.83-6.86(2H,t), 6.68-6.75(2H,t), 6.28(1H,s), 5.45(1H,s),

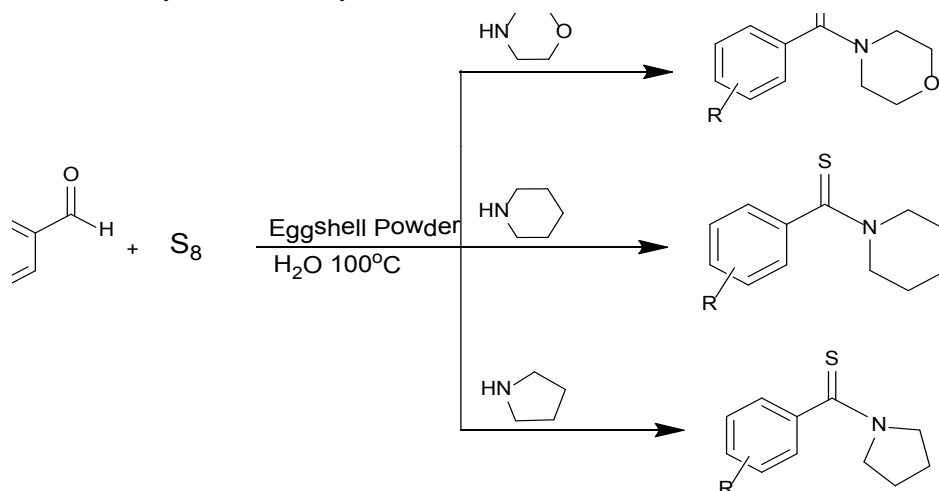
5.25(1H,s). ^{13}C NMR (500MHz, CDCl_3): 202.08, 141.50, 128.87, 125.89, 77.29, 77.03, 76.78, 66.75, 66.53, 52.51, 49.55. Mass (m/z): 223.29.

RESULTS AND DISCUSSION

We describe a simple, practical, and extremely well-structured Synthesis of multiple components in a single pot method for thioamide derivatives in this article. This article describes how several aldehydes, secondary amines like

'morpholine/piperidine/pyrrolidine and sulfur powder' react at 100 degrees Celsius in H_2O when the catalyst is recyclable and disposable. Eggshell Powder is present. Our continuous attempts to create environmentally friendly synthetic processes, which are aided by Eggshell Powder, include this technique. The first scheme shows the main plan to synthesize thioamide derivatives.

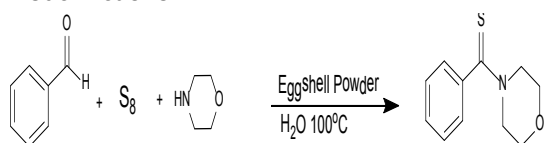
Reaction Scheme 1



Scheme 1

With the use of sulfur powder, morpholine, and benzaldehyde as a model reaction as an initial step, we investigated the influence of temperature on the synthesis of "morpholino(phenyl)methanethione" in an effort to elevate the reaction conditions and evaluate the effectiveness of eggshell powder as a catalyst. Temperature was a key factor in this transformation; at low temperatures, a restricted quantity of product was produced, and a longer reaction time was needed. It was discovered that while reaction time decreased, the level of yields improved as the temperature rose from ambient temperature to 100 degrees Celsius. All of the reactions were conducted at 100°C since we found that this temperature produced the best results (Table 1, item 5).

Model Reaction



Scheme 2

Table 1: Temperature's impact on morpholino (phenyl) methanethione synthesis reaction time and yields

Entry	Temperature(°C)	Time (h)	Yield ^b (%)
1	R. T.	24	No reaction
2	40	12	30
3	60	8	45
4	80	5	78
5	100	2.5	90

^aReaction Conditions:- Benzaldehyde(2mmol), morpholine (4mmol), sulfur powder(6mmol), Eggshell powder catalyst (20 mol%) and H_2O (10 mL) at 100°C. ^bIsolated yield

At 100 degrees Celsius in 10 milliliters of H_2O , the amount of catalyst was assessed in the model reaction (Scheme 2). The optimal outcome was achieved with 20 mol% eggshell powder (Table 2, entry 5), providing 90% of the yield in 150 minutes. The speed of reaction and product yield were not influenced by the addition of more catalyst. (Table 2, entry 6).

Table 2: Utilizing varying amounts of catalyst to optimize the reaction to synthesize morpholino (phenyl) methanethione at 100°C in H₂O

Entry	Catalyst (mol%)	Time (h)	Yield ^b (%)
1	--	24	20
2	5 mol%	12	42
3	10 mol%	06	62
4	15 mol%	04	82
5	20 mol%	2.5	90
6	25 mol%	2.5	90

^aReaction conditions: benzaldehyde (2 mmol), morpholine (4 mmol), sulfur powder (6 mmol), Eggshell powder catalyst (20 mol%) and H₂O (10 mL) at 100°C. ^b Isolated yield

These findings suggest that the catalyst is a critical component of this reaction. Therefore, we implemented an effective plan on a diverse array of secondary amines and aldehydes. All of the designed The products were obtained in exceptional to excellent yields. by performing all the reactions at 100°C with 20 mol% of Eggshell Powder in H₂O for 120-180 minutes.

Additionally, the amount of sulfur was optimized. At first, using 1 mmol of sulfur results in a small product yield (35%) and a longer reaction time (330 minute). It was shown that the product yield improved with decreasing time as the quantity of sulfur increased from 1 to 6 mmol. With a 90% yield in 155 min, 6 mmol of sulfur powder produced the greatest results (Table 3, entry 6).

Table 3: Reaction optimization with varying quantity of Sulfur powder to produce morpholino (phenyl) methanethione in H₂O at 100°C

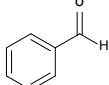
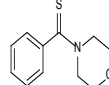
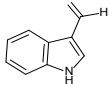
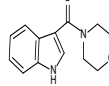
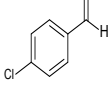
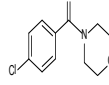
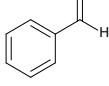
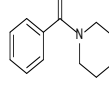
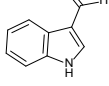
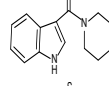
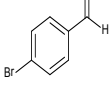
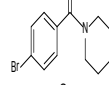
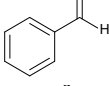
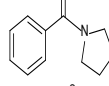
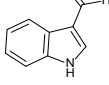
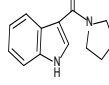
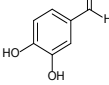
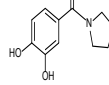
Entry	Sulfur (mmol)	Time (min)	Yield ^b (%)
1	1mmol	330	35
2	2mmol	260	45
3	3mmol	210	68
4	4mmol	190	72
5	5mmol	175	82
6	6mmol	155	90
7	7mmol	155	90

^aReaction conditions: Benzaldehyde (2mmol), Morpholine (4mmol), Eggshell Powder (20 mol%) and water (10 mL) at 100°C. ^bIsolated yield

There was no discernible change in yield or reaction time when the quantity of sulfur powder was increased from 6 to 7 mmol (Table 3, entry 7). These findings show that 6 mmol of sulfur powder is sufficient to finish the process. After that, we applied the ideal conditions to a range of secondary amines and aldehydes, and we used 6 mmol of sulfur powder for every reaction.

A diverse array of structurally divergent aldehydes (Scheme 2) were chosen to investigate the generality and scope of the Eggshell Powder-promoted thioamide synthesis. These aldehydes are characterized by a wide range of substituents and secondary amines. In Table 4 (entries 4A-4I), the results are summarized. All aldehydes and secondary amines were subjected to the reaction at 100°C, with H₂O serving as the solvent. All conversions were completed within 120-180 min, with yields that ranged from good to outstanding. Additional increases in reaction time did not have a substantial impact on the yields.

Table 4: To synthesize a variety of thioamide derivatives in the existence of Eggshell Powder at one hundred degree Celsius

Entry	Aldehyde	Product	Time (min)	Yield (%)	m.p. (°C) [Lit.]
A			155	90.12	136-138 [138] ²⁰
B			145	91.40	112-114 [110] ²¹
C			140	93.64	140-142 [138-140] ²²
D			155	89.00	62-64 [62-63] ²³
E			140	87.44	102-104 [104] ²⁴
F			135	88.52	118-120 [116-118] ²⁵
G			145	89.22	76-78 [78-80] ²⁶
H			160	90.00	88-90 [90-92] ²⁷
I			175	92.32	144-146 [142-144] ²⁸

^aReaction Conditions:- Benzaldehyde (2mmol), Morpholine (4mmol), Sulfur Powder (6mmol), Eggshell Powder Catalyst (20mol%) and H₂O(10mL) at 100°C. ^bIsolated yield

CONCLUSION

In conclusion, a straightforward, workable, and well-structured procedure has been devised to facilitate the synthesis of a number of thioamide derivatives with biological interest. With this technique, readily accessible aromatic aldehydes and secondary amines are reacted in a single pot with eggshell powder acting as a catalyst. Using morpholine, piperidine, and pyrrolidine, many thioamide compounds were produced in good to exceptional yields in 120–180 minutes. A non-toxic catalyst, a shorter reaction time, and the simplicity of recovery and catalyst reuse are only a few of the method's noteworthy advantages. The biodegradable

eggshell powder's reusability is the main advantage of the current process.

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Conflict of interest

Regarding this paper, the authors have stated that there is no potential for a conflict of interest to affect them.

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