



Impedance Spectroscopy Study of Carbon Nanotube–Glass Microfiber Composites

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ABSTRACT

The method of fabricating composites composed of a glass microfiber matrix and the conductive nanofibers is proposed. The nanofibers incorporating single-walled carbon nanotubes (SWCNTs) and an organic material are spread over the surface of glass microfibers and in some areas between microfibers are coupled together into a branched network. The contributions of intra-CNT and inter-CNT conduction mechanisms in the composites with different contents of SWCNTs are evaluated from the analysis of their impedance spectra. The crossover between two conduction mechanisms is observed at a content of SWCNTs of about 0.1 wt. %.

Keywords: Carbon nanotubes, Composites, Impedance spectroscopy.

INTRODUCTION

Carbon nanotubes (CNTs) are the unique material having great potential of application in many fields of science and technology. Structurally, CNTs can be classified as multiwalled CNTs (MWCNTs) and single-walled CNTs (SWCNTs), which differ in the number of concentric graphene layers and the tube diameter. The use of CNTs as a filler embedded into various polymer matrices is one of the most promising applications of CNTs, because they can improve and/or impart new properties even at low loadings in the composite (< 1 wt. %) ¹⁻³. Due to the

exceptionally high aspect ratio of SWCNTs, they seem to be the better choice for achieving excellent electrical conductivity of polymer composites at low loadings. In addition, due to their smaller diameter, SWCNTs are much more flexible than MWCNTs and might break less during processing.

Recently, the alternative composites in which CNTs are combined with glass fibers were suggested and investigated ^{4,5}. In these composites, the local content of nanotubes is much higher than the average content in the overall material and the conduction paths are influenced by a structure of the

fibrous matrix. Due to these reasons, the percolation threshold can be reduced as compared to the traditional CNTs-based polymer composites. For example, Gao, *et al.*⁵ fabricated individual glass fibers functionalized with MWCNTs. The functionalized fibers demonstrated pronounced piezoresistive effect as well as high sensitivity of dc resistance to the temperature and the humidity. Also the epoxy matrix composites containing aligned functionalized fibers exhibited ultrahigh anisotropic semiconducting properties and low percolation threshold.

Since the conductivity of CNTs-based composites depends strongly on their structure, the

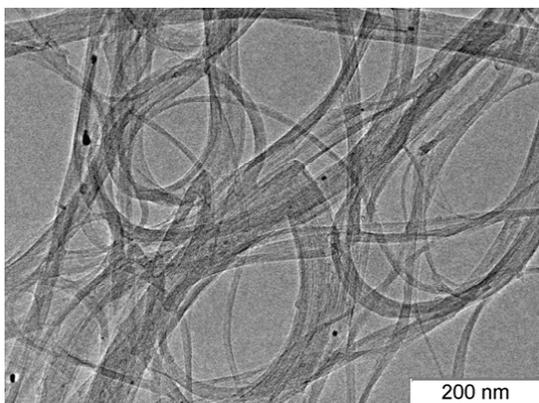


Fig. 1: Transmission electron microscopy image of the purified carbon nanomaterial. Most bundles of SWCNTs are assumed to form in the course of evaporation of the droplet taken for the analysis

method of impedance spectroscopy is considered to be a useful tool for the detailed characterization of electrical properties of such materials^{6,7}. The most important advantage of the impedance spectroscopy as applied to composite materials is that it enables one to separate the contributions of conduction mechanisms associated with the charge transport within the particles (nanotubes) and between them. Note that in the case of dc measurements, the overall effect of all contributions can be observed only.

In the present work, the composites representing glass microfiber matrix with deposited SWCNTs-based nanofibers were fabricated and studied by using the impedance spectroscopy. The content of carbon nanotubes in the composite was ranging from 0.06 to 1.1 wt. %. The impedance spectra were approximated by simulated data describing the behavior of the equivalent circuit comprising three elements responsible for the intra-CNT and inter-CNT charge transport.

EXPERIMENTAL

The following reagents and materials were used in the fabrication process: pristine carbon nanomaterial with the high content of SWCNTs (> 75 wt. %); sodium dodecylbenzene sulfonate (purity > 95%); polyvinyl alcohol (average molar mass 93 000 kDa, purity > 99%); concentrated nitric acid (purity > 90%); glass microfiber filter paper (borosilicate glass, GF/F grade, diameter 47 mm, thickness 0.42 mm, purchased from Whatman).

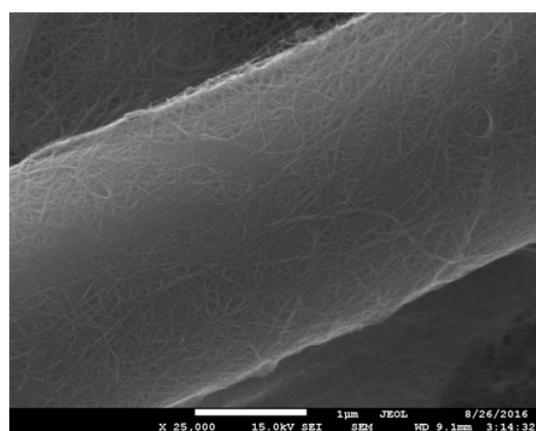
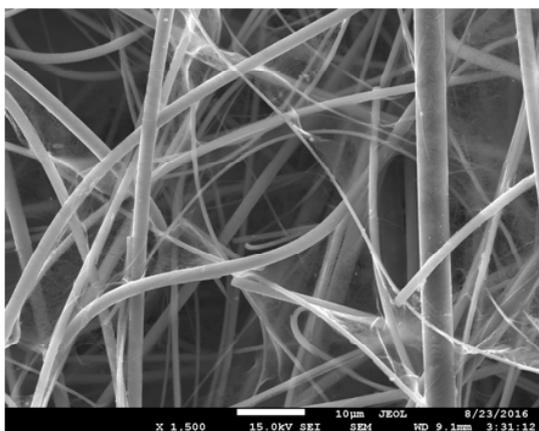


Fig. 2: Scanning electron microscopy images of the glass microfiber paper (left) and its single microfiber (right) loaded with 0.11 wt. % SWCNTs

To isolate SWCNTs from the metal catalyst, the following purification procedure was carried out. One gram of pristine carbon nanomaterial was sonicated in 100 mL of concentrated nitric acid for 60 min. and then refluxed at 120°C for 12 h. The prepared solution was filtered and the precipitate was rinsed with distilled water until the pH of the filtrate was neutral. The isolated SWCNTs were dispersed in the water solution of sodium dodecylbenzene sulfonate (SDBS) by sonication⁸. To remove thick bundles of SWCNTs and large catalyst particles encapsulated in a carbon shell, the solution was then centrifuged at 14100 g for 60 min. Figure 1 presents the transmission electron microscopy

(TEM) image of SWCNTs contained in the obtained supernatant. Then, this supernatant was used to prepare a series of dilute suspensions with the following concentrations of SWCNTs: 0.1, 0.05, 0.04, 0.02, 0.01, 0.005 wt. %. The concentration of SDBS was about five times higher than that of nanotubes. Finally, the water solution of polyvinyl alcohol (PVA) was added to each suspension as bonding agent so that its concentration was 0.01 wt. %. Further, one milliliter of each composite suspension was uniformly dispensed over the 30-mm area of the glass microfiber filter paper by using micropipette. As a result of filtration process, more than 90% of nanotubes were retained by microfibers within the

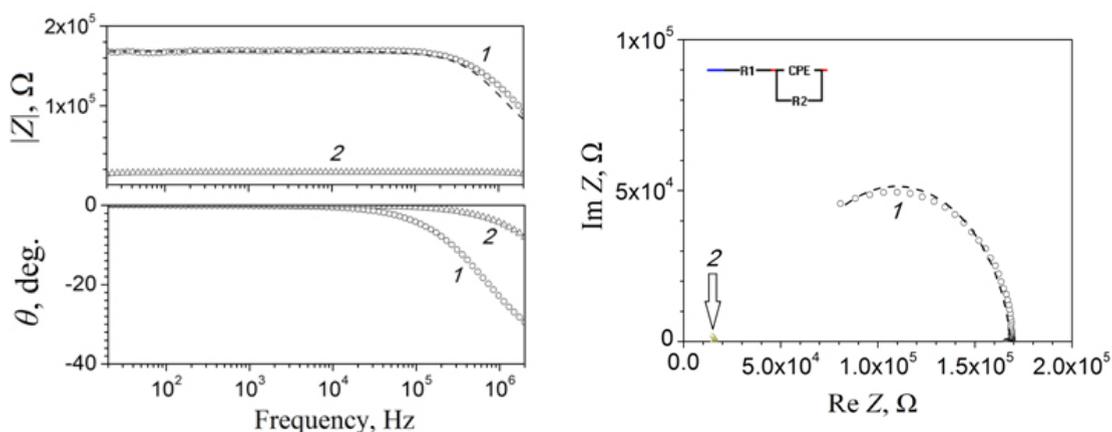


Fig. 3: Nyquist (left) and Bode (right) plots for the samples loaded with 0.06 wt. % (1) and 0.11 wt. % (2) SWCNTs approximated by simulated data (dotted line)

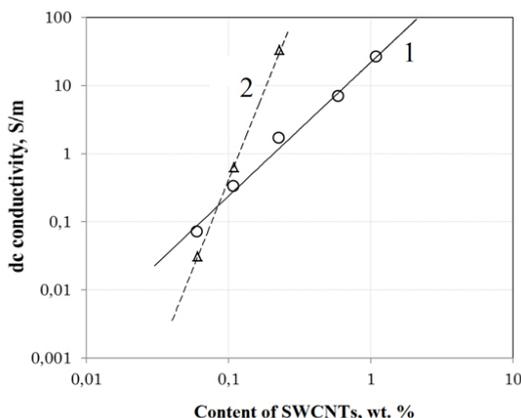


Fig. 4: Dependences of intra-CNT (1) and inter-CNT (2) conductivities on the content of SWCNTs in the composite

filter paper thickness. The obtained samples were then dried at room temperature in air atmosphere for 24 h. The calculated weight content (c) of SWCNTs in the obtained samples takes the following values: 1.1, 0.6, 0.45, 0.23, 0.11, 0.06 wt. %; the corresponding volume percent is about 10 times lower.

RESULTS AND DISCUSSION

The structure of the fabricated materials was studied by scanning electron microscopy (SEM) with the use of JEOL JSM-7001F. The typical SEM images of one of the samples ($c = 0.11$ wt. %) are presented in Fig. 2. The glass microfibers are displayed as randomly oriented cylindrical objects with the diameter in the range from 0.3 to 5 μm . The deposited material is represented by nanofibers

with the diameter below 50 nm, which are spread over the surface of majority of glass microfibers; in some areas between microfibers, the nanofibers are coupled together into a branched network. Due to the porous structure of such materials, good conductivity can be attained at ultralow contents of CNTs expressed in terms of volume percent. In the case under study, the dc conductivity was ranging from 0.02 S/m at 0.005 vol. % up to 26 S/m at 0.1 vol. %. These values were found to be similar to those obtained for polymer composites with aligned carbon nanotubes⁹.

In the composite materials, carbon nanotubes represent long conducting regions with delocalized charge carriers. Beyond CNTs, the charge transport is accomplished via hopping between neighboring CNTs. Thus, the conductivity of the composite material is determined by intra-CNT and inter-CNT conductivities. The intra-CNT conductivity is specified by the mobility and the concentration of delocalized charge carriers. The inter-CNT dc conductivity depends on the potential barriers between CNTs. Due to the inter-CNT conduction mechanism, the conduction paths in CNTs-based composites exist below the percolation threshold. It should be pointed out that the inter-CNT ac conductivity is affected by the inter-CNT capacitance as well.

In order to evaluate the contributions of intra-CNT and inter-CNT conduction mechanisms in the fabricated materials, the method of impedance spectroscopy was utilized. The frequency dependences of impedance parameters (impedance modulus $|Z|$ and phase angle θ) were measured at room temperature in the frequency (f) range from 20 Hz to 2 MHz at ac voltage of 1 V by means of high-precision RLC-meter Agilent E4980A. The analysis of impedance spectra was implemented by using EIS Spectrum Analyser program¹⁰. It was found that the impedance parameters of the samples with the content of SWCNTs above 0.23 wt. % (samples with c equal to 0.45, 0.6, 1.1 wt. %) are not frequency dependent. Therefore, the impedance of such samples can be described by a single equivalent resistance, thus suggesting that the charge transport in this case is governed by the intra-CNT conductivity.

In the case of low content of SWCNTs (samples with c equal to 0.06 and 0.11 wt. %), the frequency dependences of impedance parameters are observed (Fig. 3, left). Such samples can be described by an equivalent circuit comprising R1 resistor connected in series with the parallel-connected R2 resistor and the constant phase element (CPE) (inset of Fig. 3, right). The impedance of CPE is represented as $1/(A \cdot (i\omega)^n)$, where i is the imaginary unit, $\omega = 2\pi f$, A and n are the fitting parameters. It is known that the origin of CPE may result from the lognormal time constant distribution¹¹ characteristic, for example, of charge hopping process.

The resistances of R_1 and R_2 correspond to the intra-CNT (σ_s) and inter-CNT (σ_p) dc conductivities of the composite, respectively. Figure 4 presents σ_s and σ_p as functions of the content (c) of SWCNTs in the composite. The steeper slope of $\sigma_p(c)$ dependence can be explained by the fact that, as opposed to intra-CNT conductivity, the inter-CNT one is affected by the probability of tunneling of charge carriers between CNTs being fairly strongly dependent on the distance between CNTs. The content of SWCNTs at which σ_s is equal to σ_p can be considered as a critical value wherein the crossover between inter-CNT and intra-CNT conduction mechanisms takes place. At the same time, the inter-CNT resistivity becomes negligible and the transition to the metallic conductivity occurs at a content of SWCNTs of about 0.3 wt. %.

CONCLUSIONS

The composites representing glass microfiber matrix with deposited SWCNTs-based nanofibers were fabricated and studied by using the impedance spectroscopy. The crossover between intra-CNT and inter-CNT conduction mechanisms is observed at a content of SWCNTs of about 0.1 wt. %. The dc conductivity of the composite corresponding to this content of SWCNTs is about 0.2 S/m. The ultimate conductivity of 26 S/m is attained for the composite loaded with 1.1 wt. % SWCNTs corresponding to the very low volume percent of about 0.1 vol. %. Thus, the fabricated materials demonstrated high electrical conductivity at low loadings comparable with that of polymer composites with aligned carbon nanotubes. Due to

the high flexibility and porosity, these materials hold promise for the application in piezoresistive sensors, low-power gas sensors and as electromagnetic shielding materials.

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